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<b>(54) Title:</b> TOPICAL COMPOSITIONS COMPRISING N-ACETYL-L-CYSTEINE		
<b>(57) Abstract</b>  Compositions comprising (i) an active comprising NAC and (ii) a nonformaldehyde forming preservative and that are substantially free of formaldehyde and formaldehyde forming components. The compositions have higher efficacy and stability than corresponding compositions that do contain formaldehyde or formaldehyde forming components.		

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TOPICAL COMPOSITIONS COMPRISINGN-ACETYL-L-CYSTEINETECHNICAL FIELD

5 The present invention relates to topical compositions having N-acetyl-L-cysteine as an active constituent, more particularly such compositions that have improved efficacy and stability.

BACKGROUND OF THE INVENTION

10 N-acetyl-L-cysteine (hereinafter alternatively referred to as "NAC") has a number of applications in the fields of therapeutics and cosmetics. For example, sterile solutions of NAC, given orally or intravenously, will lessen the toxic effects of acetaminophen overdose. Sterile solutions of NAC, given orally or by inhalation, are also widely used as mucolytics. NAC has also been formulated in oils, lotions, milks,  
15 ointments, creams, gels, sprays, etc. NAC is useful topically for a variety of uses including the treatment of acne, inflammation of the skin, eczema, sunburn and regulating skin wrinkles. Compositions containing NAC have been described, for example, in International Publication No. WO 94/14428, published on July 1, 1994; and U.S. Patent No. 5,411,991, issued May 2, 1995, Shander and Ahluwalia;  
20 International Publication No. WO 93/10755, published June 10, 1993, Blank et al.; and in U.S. Patent No. 5,296,500, Hillebrand, issued on March 22, 1994.

For many topical indications, NAC is formulated and packaged for multiple dosing. This usually will require that the NAC formulation be preserved against microbial contamination. For this reason, preservatives are frequently added to the  
25 NAC formulation. For example, preservatives that have been described for use in NAC compositions are those commercially available under the trade names GERMALL®, GERMALL 115®, and GLYDANT®.

Three basic criteria should be met by a preservative system so as to more effectively preserve an NAC formulation for topical use. First, the preservative  
30 should retain efficacy in the composition against microorganisms for a reasonable period of time if the product is to be sold commercially (i.e., the composition must have an acceptable shelf life or stability). (Such efficacy being alternatively referred to herein as preservative efficacy). This preservative efficacy is important not only to ensure an esthetically appealing product, but also to ensure the activity of the active  
35 components of the formulation. Second, the preservative (along with other components of the composition) should not cause any undesirable reactions (e.g., significant skin irritation or sensitization) in the user population. Finally, the

preservative (along with other components of the composition) should not react with or cause the degradation of any of the formula constituents, particularly the active components.

We have now found that certain agents may decrease the activity of the NAC in topical formulations. First, an excessive number of microorganisms may decrease the activity of the NAC, for example by microbial metabolism of the NAC. Second, it has been found that formaldehyde chemically reacts with NAC to decrease its activity. Thus, when a composition containing NAC is formulated with a formaldehyde or a formaldehyde forming preservative or other material, the composition may have decreased activity over time relative to the corresponding formulation that does not contain formaldehyde or a compound capable of forming formaldehyde. Therefore, it would be desirable to provide NAC compositions that have preservative efficacy and which do not include formaldehyde or formaldehyde forming preservatives or other materials.

While the art has provided various compositions containing NAC, it has not heretofore addressed the need for compositions containing NAC and a preservative system that meets each of the aforementioned criteria of preservative efficacy, absence of undesirable user reactions, and stability of the NAC active. Accordingly, none has provided NAC compositions in the manner or to the extent of the present invention.

It is an object of the present invention to provide compositions comprising NAC which have preservative efficacy to provide a suitable shelf life (shelf stability) of the composition.

It is a further object to provide compositions comprising NAC which have preservative efficacy to provide a suitable shelf life of the NAC.

It is a further object of this invention to provide topical compositions comprising NAC which do not cause undesirable reactions, e.g., significant skin irritation including drying, or skin sensitization, in the user population.

It is a further object of this invention to provide topical formulations comprising NAC which contain no ingredients which react with or degrade NAC so as to decrease its efficacy. Thus, it is an object of the invention to provide compositions comprising NAC having extended NAC chemical stability as compared to existing compositions.

#### SUMMARY OF THE INVENTION

The present invention relates to topical compositions comprising an active comprising NAC, a preservative, and a cosmetically acceptable and/or pharmaceutically - acceptable carrier. The compositions are substantially free of formaldehyde and materials that may form or release formaldehyde when present in the composition,

including preservatives that may form or release formaldehyde in the composition. Formaldehyde and materials that may form or release formaldehyde in the composition are hereinafter alternatively referred to as "formaldehyde donor(s)."

5 In preferred embodiments, the preservative is selected from benzyl alcohol, propylparaben, ethylparaben, butylparaben, methylparaben, benzylparaben, isobutylparaben, phenoxyethanol, ethanol, sorbic acid, benzoic acid, methylchloroisothiazolinone, methylisothiazolinone, methyl dibromoglutaronitrile, dehydroacetic acid, o-phenylphenol, sodium bisulfite, dichlorophen; and mixtures and salts of any of the foregoing.

10 Preferred compositions have a pH of 7 or below and are substantially free of panthenol and carraghenate. Preferred compositions also contain only limited amounts, if any, of materials that may cause reactions in the user population, e.g., monovalent alcohols.

#### DETAILED DESCRIPTION

15 As used herein, the term "topical composition" means a composition that is suitable for directly laying or spreading on outer skin.

As used herein, "substantially free of formaldehyde donors" means that there are no detectable formaldehyde donors, preferably no formaldehyde donors. The presence of formaldehyde donors may be indicated by the presence of formaldehyde  
20 in the composition by any suitable analytical technique, for example high pressure liquid chromatography. The presence of such donors may be detected initially or evidenced by the generation of formaldehyde over time.

As used herein, the term "active" means an agent that is in the composition to provide a benefit to the user of the composition, e.g., skin benefit.

25 As used herein, the term "preservative" means a material that prevents the growth and or reacts with and/or destroys microorganisms that might damage or grow on the product or otherwise contaminate it.

As used herein, the term "cosmetically acceptable and/or pharmaceutically-acceptable" means that salts, drugs, medicaments or inert ingredients which the term  
30 describes are suitable for use in contact with the tissues of humans and lower animals without undue toxicity, incompatibility, instability, irritation, allergic response, and the like, commensurate with a reasonable benefit/risk ratio.

As used herein, the term "substantially free of panthenol" means that the composition comprises less than 0.08% by weight of panthenol.

35 As used herein, the term "substantially free of carraghenate" means that the composition comprises less than 0.15% by weight of carraghenate.

As used herein, the term "safe and effective amount" means an amount of

compound or composition sufficient to significantly induce a positive modification in the condition to be treated, but low enough to avoid serious side effects (at a reasonable benefit/risk ratio), within the scope of sound medical judgment. As may be applicable to certain uses of the present compositions, the safe and effective amount of the compound or composition will vary with the particular condition being treated, the age and physical condition of the patient being treated, the severity of the condition, the duration of the treatment, the nature of concurrent therapy, the specific compound or composition employed, the particular pharmaceutically-acceptable carrier utilized, and like factors within the knowledge and expertise of an attending physician.

As used herein, all percentages are by weight unless otherwise specified.

The topical compositions of the invention comprise as an active a safe and effective amount of NAC. The NAC provides a variety of skin treating utilities such as are known in the art, including but not limited to the treatment of acne, inflammation of the skin, eczema, sunburn and regulating skin wrinkles.

As used herein, NAC includes N-acetyl-L-cysteine itself and derivatives thereof. Derivatives of N-acetyl-L-cysteine include cosmetically- and/or pharmaceutically- acceptable salts thereof, including, but not limited to alkali metal salts, e.g., sodium, lithium, potassium and rubidium salts; alkaline earth metal salts, e.g., magnesium, calcium and strontium salts; non-toxic heavy metal salts, e.g., aluminum salts and zinc salts; boron salts; silicon salts; ammonium salts; trialkylammonium salts, e.g., trimethylammonium and triethylammonium; and tetralkylonium salts. Preferred cosmetically- and/or pharmaceutically- acceptable salts of N-acetyl-L-cysteine include  $\text{Na}^+$ ,  $\text{K}^+$ ,  $\text{Ca}^{++}$ ,  $\text{Mg}^{++}$ ,  $\text{Al}_2(\text{OH})_5^+$ ,  $\text{NH}_4^+$ ,  $(\text{HOCH}_2\text{CH}_2)_3\text{NH}^+$ ,  $(\text{CH}_3\text{CH}_2)_3\text{NH}^+$ ,  $(\text{CH}_3\text{CH}_2)_4\text{N}^+$ ,  $\text{C}_{12}\text{H}_{25}(\text{CH}_3)_3\text{N}^+$  and  $\text{C}_{12}\text{H}_{25}(\text{C}_5\text{H}_4\text{N})_3\text{N}^+$  salts. More preferred salts of N-acetyl-L-cysteine include  $\text{Na}^+$ ,  $\text{K}^+$ ,  $\text{NH}_4^+$ , and  $(\text{HOCH}_2\text{CH}_2)_3\text{NH}^+$  salts. Most preferred salts of N-acetyl-L-cysteine include  $\text{Na}^+$  and  $\text{NH}_4^+$  salts. Suitable salts of N-acetyl-L-cysteine are described, for example, in U.S. Patent No. 5,296,500, issued to Hillebrand on March 22, 1994, incorporated herein by reference. Mixtures including N-acetyl-L-cysteine and/or derivatives thereof are suitable for use herein.

Active compounds having the structures shown and described in the above referenced and incorporated U.S. Patent No. 5,296,500 are also suitable for use in this invention, either alternatively or in addition to N-acetyl-L-cysteine or a derivative thereof. Cosmetically- and/or pharmaceutically- acceptable salts of those active compounds are also suitable for use herein, either alternatively or in addition to N-acetyl-L-cysteine or a derivative thereof. Preferred such salts include alkali metal

salts, alkaline earth metal salts, non-toxic heavy metal salts, boron salts, silicon salts, ammonium salts, trialkylammonium salts, and tetralkylonium salts such as those noted above in reference to salts of N-acetyl-L-cysteine. Suitable salts of these actives are described, for example, in the above referenced and incorporated U.S. Patent No. 5,296,500. Mixtures of any of these active compounds and/or derivatives thereof are suitable for use herein. The active is preferably N-acetyl-L-cysteine or a derivative thereof.

Compositions of this invention preferably comprise from about 0.005% to about 25%, more preferably from about 0.1% to about 15%, still more preferably from about 0.5% to about 10%, yet more preferably from about 1% to about 7%, even more preferably from about 2% to about 5%, most preferably about 2% of NAC.

In addition to NAC, the compositions of the present invention may comprise one or more other actives, including but not limited to sunscreens, sunblocks, anti-inflammatory agents, moisturizers, antioxidants and radical scavengers. Several actives of these types are known in the art and are suitable for use herein. Preferred other actives are those which do not significantly reduce the activity of the NAC. In a preferred embodiment, the active consists essentially of NAC.

The topical compositions of the invention also comprise one or more preservatives. Suitable preservatives are those which are substantially free of formaldehyde donors. Thus, the preservatives useful herein are those that do not form or release formaldehyde in the composition either in the process of preserving or in an unrelated process. In contrast to the preservatives suitable for the present invention, formaldehyde forming or releasing preservatives form or release formaldehyde in the composition either in the process of preserving or in an unrelated process. Examples of formaldehyde forming or releasing preservatives include DMDM hydantoin, diazolidinyl urea, imidazolidinyl urea (the foregoing preservatives being commercially available, for example, as GLYDANT®, GERMALL®, and GERMALL 115®, respectively), formaldehyde itself, and the like.

Preferred preservatives suitable for use herein include benzyl alcohol, propylparaben, ethylparaben, butylparaben, methylparaben, benzylparaben, isobutylparaben, phenoxyethanol, ethanol, sorbic acid, benzoic acid, methylchloroisothiazolinone, methylisothiazolinone (a preservative containing a mixture of methylchloroisothiazolinone and methylisothiazolinone being commercially available, for example, from Rohm & Haas as Kathon CG®), methyl dibromoglutaronitrile (commercially available, for example, from Calgon as Tektamer 38®), dehydroacetic acid, o-phenylphenol, sodium bisulfite, dichlorophen, salts of any of the foregoing

compounds, and mixtures of any of the foregoing compounds.

More preferred preservatives are selected from the group consisting of benzyl alcohol, propylparaben, methylparaben, phenoxyethanol, methylchloroisothiazolinone, methylisothiazolinone, benzoic acid, salts of any of the foregoing preservatives, and mixtures of any of the foregoing compounds.

Even more preferred preservatives are benzyl alcohol, propylparaben, methylparaben, phenoxyethanol and mixtures thereof. Still more preferably, the preservative is a mixture of propylparaben and methyl paraben with either or both of benzyl alcohol and phenoxyethanol. In addition to NAC stability, these mixtures provide broad preservative efficacy with no or only minimal risk of skin irritation to the user. Most preferably, the preservative is a mixture of benzyl alcohol, propylparaben and methylparaben. In addition to NAC stability and broad preservative efficacy, this mixture presents a particularly low risk of skin irritation to the user.

In alternatively preferred embodiments, compositions of this invention may comprise:

(1) from about 0.002% to about 2% of benzoic acid, more preferably from about 0.02% to about 1%, more preferably still from about 0.01% to about 0.5% benzoic acid. For example, a preferred composition comprises about 0.2% of benzoic acid.

(2) from about 0.01% to about 10% of benzyl alcohol, more preferably from about 0.1% to about 5%, more preferably still from about 0.2% to about 3%, most preferably from about 0.2% to about 1% benzyl alcohol. For example, a preferred composition comprises about 0.5% of benzyl alcohol. Compositions containing benzyl alcohol in an amount of less than about 3% are preferred as presenting a lower risk of reactions in the user, with amounts of less than about 1% being more preferred as presenting an even lower risk of such reactions.

(3) from about 0.0015% to about 2% of benzylparaben, butylparaben and/or dehydroacetic acid, more preferably from about 0.015% to about 0.6%, more preferably still, from about 0.05% to about 0.5%, of benzylparaben, butylparaben and/or dehydroacetic acid. For example, a preferred composition comprises about 0.15% benzylparaben, butylparaben and/or dehydroacetic acid.

(4) from about 0.004% to about 4% dichlorophen, more preferably from about 0.04% to about 2%, more preferably still, from about 0.02% to about 1% dichlorophen. For example, a preferred composition comprises about 0.4% dichlorophen.

(5) from about 0.01% to about 50% ethanol, more preferably from about 0.1% to about 30%, more preferably still from about 1% to about 20% ethanol. For example, a



preferred composition comprises about 10% ethanol. At lower levels, e.g., less than about 15%, the ethanol may function less as a preservative and more as a preservative enhancer such as described herein.

- 5 (6) from about 0.0015% to about 2% of ethylparaben and/or isobutylparaben, more preferably from about 0.015% to about 0.5%, more preferably still from about 0.05% to about 0.4% ethylparaben and/or isobutylparaben. For example, a preferred composition comprises about 0.15% ethylparaben and/or isobutylparaben.
- 10 (7) from about 0.001% to about 2% of Kathon CG®, more preferably from about 0.01% to about 0.5%, more preferably still from about 0.05% to about 0.4% Kathon CG®. For example, a preferred composition comprises about 0.1% Kathon CG®.
- (8) from about 0.003% to about 3% of methylparaben, more preferably from about 0.03% to about 1%, more preferably still from about 0.03% to about 0.5% methylparaben. For example, a preferred composition comprises about 0.3% methylparaben.
- 15 (9) from about 0.0014% to about 10% o-phenylphenol and/or phenol, more preferably from about 0.014% to about 5%, more preferably still from about 0.14% to about 3% o-phenylphenol and/or phenol. For example, a preferred composition comprises about 1.4% o-phenylphenol and/or phenol.
- 20 (10) from about 0.01% to about 10% phenoxyethanol, more preferably from about 0.1% to about 5%, more preferably still from about 0.2% to about 2% phenoxyethanol, most preferably from about 0.75 to about 1.0%. For example, a preferred composition comprises about 0.5% phenoxyethanol.
- 25 (11) from about 0.002% to about 2% propylparaben and/or sodium bisulfite, more preferably from about 0.02% to about 1%, more preferably still from about 0.1% to about 0.5% propylparaben and/or sodium bisulfite. For example, a preferred composition comprises about 0.2% propylparaben and/or sodium bisulfite.
- (12) from about 0.0005% to about 1% sorbic acid, more preferably from about 0.005% to about 0.5%, more preferably still from about 0.025% to about 0.1% sorbic acid. For example, a preferred composition comprises about 0.05% sorbic acid.
- 30 (13) from about 0.0006% to about 1% Tektamer 38®, more preferably from about 0.006% to about 0.5%, more preferably still from about 0.03% to about 0.1% Tektamer 38®. For example, a preferred composition comprises about 0.06% Tektamer 38®.

In more preferred embodiments of the present invention, the composition may

comprise from about 0.01% to about 10% benzyl alcohol and/or about 0.01% to about 10% phenoxyethanol with about 0.002% to about 2% propylparaben and about 0.003% to about 3% methyl paraben. In even more preferred embodiments, the composition comprises from 0.1% to about 5% benzyl alcohol and/or about 0.1% to about 5% phenoxyethanol with about 0.02% to about 1% propylparaben and about 0.03% to about 1% methyl paraben. Still more preferred embodiments include from 0.2% to about 3% benzyl alcohol and/or about 0.2% to about 2% phenoxyethanol with about 0.1% to about 0.5% propylparaben and about 0.03% to about 0.5% methyl paraben. In the most preferred embodiments, the composition comprises from about 0.2% to about 1% benzyl alcohol and/or about 0.75 to about 1.0% phenoxyethanol, about 0.1% to about 0.5% propylparaben and about 0.03% to about 0.5% methylparaben. In regard to the foregoing percentage compositions, it is further preferred that the preservative be a mixture of benzyl alcohol, methyl paraben, and propyl paraben.

The compositions of this invention also include a cosmetically acceptable and/or pharmaceutically - acceptable carrier (alternatively referred to herein as "carrier") to enable the NAC and optional other actives to be delivered to the desired target (e.g., skin) at an appropriate concentration. The carrier can thus act as a diluent, dispersant, or solvent for the active(s) which ensures that it can be applied to and distributed evenly over the selected target at an appropriate concentration. The carrier may be solid, semi-solid or liquid. The carrier can itself be inert or it can possess physiological or pharmaceutical benefits of its own.

The selection of a carrier presents a wide range of possibilities depending on the required product form of the composition. Carriers useful in compositions of this invention can include water, one or more cosmetically and/or pharmaceutically-acceptable materials other than water, or mixtures thereof. Generally, the carrier is either aqueous or organic in nature or an aqueous emulsion, and is capable of having the NAC dispersed or dissolved therein. Organic carriers are exemplified by lower monovalent alcohols (e.g., C<sub>1</sub> - C<sub>4</sub>) and low molecular weight glycols and polyols. Other cosmetically- and/or pharmaceutically-acceptable materials include emollients, skin penetration enhancing agents, coloring agents, fragrances, emulsifiers, thickening agents, and solvents, e.g., capable of dissolving one or more of the active(s). Such other cosmetically- and/or pharmaceutically-acceptable materials are known in the art. For example, such materials are described in Harry's Cosmeticology, 7th Ed., Harry & Wilkinson (Hill Publishers, London 1982); in Pharmaceutical Dosage Forms- Disperse Systems; Lieberman, Rieger & Banker, Vols. 1 (1988) & 2 (1989); Marcel Decker, Inc.; in The Chemistry and Manufacture

of Cosmetics, 2nd. Ed., deNavarre (Van Nostrand 1962-1965); and in The Handbook of Cosmetic Science and Technology, 1st Ed.. Knowlton & Pearce (Elsevier 1993).

As used herein, "emollient" refers to a material used for the prevention or relief of dryness, as well as for the protection of the skin. A wide variety of suitable emollients are known and may be used herein. Such emollients include, but are not limited to, hydrocarbon oils and waxes, silicon oils, triglyceride fats and oils, acetoglyceride esters, ethoxylated glycerides, alkyl esters of fatty acids having 10 to 20 carbon atoms, alkenyl esters of fatty acids having 10 to 20 carbon atoms, fatty acids having 8-22 carbon atoms, fatty alcohols having 8-22 carbon atoms, fatty alcohol ethers, ether-esters, lanolin and derivatives, polyhydric alcohols and their polyether derivatives, wax esters, beeswax derivatives, vegetable waxes, phospholipids, sterols, and amides. SAGARIN, COSMETICS, SCIENCE AND TECHNOLOGY, 2nd Edition, Vol. 1, pp. 32-43 (1972), incorporated herein by reference, contains numerous examples of suitable emollient materials. Compositions of this invention typically comprise from about 1% to about 50%, preferably from about 5% to about 20% of an emollient.

The carrier is preferably one which can aid and/or enhance penetration into the skin. Carriers useful in the topical compositions according to the invention may include penetration enhancing agents such as are known in the art, including liposomes, latex lattices, microspheres, cyclodextrans and various forms of microencapsulation of the active. A preferred amount of penetration enhancing agent is from about 1% to about 5% of the composition.

Preferred carriers for use in this invention comprise a safe and effective amount of a preservative enhancer. As used herein, the term "preservative enhancer" means an agent whose purpose is to enhance the activity of the preservative. As will be understood by the artisan having ordinary skill, the preservative enhancer does not itself typically provide sufficient efficacy; it tends to increase the efficacy of the preservative. Enhancement of the preservative efficacy may involve chelation. Preferred preservative enhancers useful in the present invention include ethylenediaminetetraacetic acid (EDTA), butylene glycol, propylene glycol, ethanol, and mixtures thereof.

In alternatively preferred embodiments, topical compositions of the present invention comprise:

- (1) from about 0.001% to about 5% EDTA, more preferably from about 0.01% to about 1%, more preferably still from about 0.05% to about 0.5% EDTA. For example, a preferred composition comprises about 0.1% EDTA.

(2) from about 0.01% to about 1% of butylene glycol, more preferably from about 0.1% to about 5%, more preferably still from about 0.5% to about 3% butylene glycol. For example, a preferred composition comprises about 1.5% butylene glycol.

5 (3) from about 0.01% to about 50% propylene glycol, more preferably from about 0.1% to about 20%, more preferably still from about 1% to about 15% propylene glycol. For example, a preferred composition comprises about 10% propylene glycol.

(4) as a preservative enhancer, from about 0.01% to less than about 15% ethanol. For example, a preferred composition comprises about 10% ethanol.

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Where the preservative includes a paraben, e.g., methyl or propyl paraben, EDTA is the preferred preservative enhancer and is preferably used at the above levels.

The compositions of the invention preferably contain zinc or a zinc salt which may complex with the NAC. Without being bound by theory, the zinc most likely removes odor by complexing with malodorous  $H_2S$  which may be formed in trace amounts as the NAC decomposes. The zinc may additionally or alternatively increase the stability of the sulfhydryl compound. The use of zinc salts in a manner which is suitable for the present invention is further described in the above referenced and incorporated U.S. Patent No. 5,296,500.

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The compositions of the present invention are preferably formulated to have a pH of 7 or below. The pH values of these compositions preferably range from about 2 to about 7, more preferably from about 3 to about 6, most preferably from about 4.5 to about 5.5. Compositions having a pH within the range of about 4.5 to about 7 tend to exhibit less skin irritation, less odor, and greater shelf stability relative to corresponding compositions having a pH of greater than about 8.5.

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Preferred compositions of this invention, in addition to being substantially free of formaldehyde and formaldehyde forming components, are substantially free of panthenol and substantially free of carraghenate.

30 For topical application, the compositions of this invention are preferably in the form of a lotion, solution, ointment, serum, spray, tonic, cream, bar, cream rinse, gel, stick, mousse, paste, milk and the like. These forms are well known in the art and are described, for example, in the aforementioned references regarding known cosmetically- and/or pharmaceutically-acceptable materials.

35 Thus, the topical compositions of the present invention can be formulated as liquids, for example as a lotion, mousse, solution or milk. Such liquid compositions

may be formulated for use in conjunction with an applicator such as a roll-ball applicator, a pad applicator, or a spray device such as an aerosol can containing propellant, or a container fitted with a pump to dispense the liquid product, or a liquid-impregnated fabric, such as a tissue wipe. Alternatively, the compositions of the invention can be solid or semi-solid, for example sticks, serums, creams or gels. Such solid or semi-solid compositions may be formulated for use in conjunction with a suitable applicator or simply a tube, jar or other convenient container.

Preferred lotions of this invention comprise a safe and effective amount of the NAC; from about 1% to about 50%, preferably from about 3% to about 15% of an emollient; and from about 45% to about 85%, preferably from about 50% to about 75% water. Optionally, the lotion form may contain a suitable emulsifier, comprising from about 3% to about 50%, preferably from about 10% about 20% of the composition. Emulsifiers may be nonionic, anionic or cationic. Suitable emulsifiers are disclosed in, for example, U.S. Patent No. 3,755,560, issued August 28, 1973, Dickert et al.; U.S. Patent No. 4,421,769, issued December 20, 1983, Dixon et al.; and McCutcheon's Detergents and Emulsifiers, North American Edition, pp. 317-324 (1986); the disclosures of which are incorporated herein by reference. Preferred emulsifiers are anionic or nonionic.

Preferred solutions of the present invention comprise a safe and effective amount of the NAC, water and a suitable organic solvent. Suitable organic materials useful as the solvent or a part of a solvent system include water soluble or water dispersible hydroxy compounds, organic acids or esters of such hydroxy compounds or acids, such as: propylene glycol, glycerin, polyethylene glycol (e.g., molecular weight of from about 200-600), polypropylene glycol (e.g., molecular weight of from about 425-2025), sorbitol esters, 1,2,6-hexanetriol, ethanol, isopropanol, diethyl tartrate, butanediol, and mixtures thereof.

Stick-form compositions of the invention preferably comprise a safe and effective amount of NAC, and from about 50% to about 98%, preferably from about 60% to about 90%, of one or more of the previously described emollients. Such compositions can optionally further comprise from about 1% to about 20%, preferably from about 5% to about 15%, of a suitable thickening agent, one or more emulsifiers and/or water.

Gel compositions of the present invention can be formulated by simply mixing a suitable thickening agent to the previously described solution compositions. The gel compositions preferably comprise a safe and effective amount of NAC; from about 5% to about 75%, preferably from about 10% to about 50%, of an organic solvent as previously described for solutions; and from about 0.5% to about 20%,

preferably from about 1% to about 10% of the thickening agent.

Preferred creams of the present invention comprise a safe and effective amount of NAC; from about 5% to about 50%, preferably from about 10% to about 25%, of an emollient; and from about 25% to about 95% water. Optionally, the cream form contains one or more suitable emulsifiers. When an emulsifier is included, it is in the composition at a level from about 3% to about 50%, preferably from about 5% to about 20%. Examples of suitable and preferred emulsifiers are included herein above in the disclosure of lotion formulations.

The preferred lotions, solutions, sticks, gels, and creams more preferably also contain a preservative enhancer, zinc, and/or a zinc salt as previously described. These agents may be incorporated into the aforementioned formulations in the amounts previously described.

The compositions of the present invention are generally prepared by conventional methods such as are known in the art of making topical compositions. Such methods typically involve mixing of the ingredients to a relatively uniform state, with or without heating, cooling, application of vacuum, and the like.

For optimum stability of the NAC, the compositions of this invention should be manufactured, packaged and stored in a manner which avoids simple air oxidation of the NAC. Thus, exposure of the compositions to air during manufacture, packaging and storage should be minimized.

The compositions of this invention are topically applied to the skin of a mammal, including humans and other animals, in need of treatment. The compositions are applicable to a variety of uses including the treatment of acne, inflammation of the skin, eczema, sunburn and regulating skin wrinkles and hair growth.

#### Examples

The following nonlimiting examples are provided to illustrate the preparation of topical compositions in accordance with this invention. The scope of the invention is to be determined by the claims which follow. All parts, percentages, and ratios used herein are by weight unless otherwise specified.

#### Example I

Prepare a topical composition in solution form by combining the following components utilizing conventional mixing techniques and adjusting the pH to about 6.0 with sodium hydroxide.

Component	% by weight
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NAC	5.0
Propylene glycol	25.0
Ethanol	50.0
Sodium Hydroxide	1.5
Water	18.5

Example II

Prepare a topical composition in solution form by combining the following components utilizing conventional mixing techniques and adjusting the pH to about 4.5 with sodium hydroxide.

Component	% by weight
NAC	2.0
Propylene glycol	1.5
Ethanol	20.0
Water	69.1
Benzyl alcohol	2.0
Glycerin	3.0
Myristyl alcohol	2.0
Sodium hydroxide	0.4

5

Example III

Prepare a topical composition in solution form by combining the following components utilizing conventional mixing techniques and adjusting the pH to about 3.0 with sodium hydroxide.

Component	% by weight
NAC	1.0
Propylene glycol	30.0
Glycerin	3.0
Sodium hydroxide	0.1
Methyl paraben	0.25
Water	65.65

Example IV

Prepare a topical composition in solution form by combining the following components utilizing conventional mixing techniques and adjusting the pH to about 5.0 with sodium hydroxide.

Component	% by weight
NAC	0.5
Propylene glycol	30.0
Propylene glycol laurate	1.0
Isopropanol	20.0
Sodium hydroxide	0.1
Water	48.4

5

Example V

Prepare a lotion by combining the following components utilizing conventional mixing techniques and adjusting the pH to about 4.0 with sodium hydroxide.

Component	% by weight
NAC	5.0
Di-partially hydrogenated tallow	
dimethyl ammonium chloride	4.0
Cetyltrimethyl ammonium chloride	2.0
DC-200 fluid (12500 csk)*	1.0
Citric acid	3.5
Ethylene glycol distearate	1.5
PEG-3 C <sub>12</sub> alkyl amide	3.0
Sodium hydroxide	1.0
Phenoxyethanol	0.5
Methylparaben	0.25
Propylparaben	0.1
EDTA	0.1
Water	78.05

\*Dimethylpolysiloxane available from by Dow Chemical Co.

10

Examples VI - VIII

Prepare lotions by combining the following components using conventional mixing techniques and adjusting the pH to about 4.5 with sodium hydroxide.



Component	VI	VII	VIII
	% by weight	% by weight	% by weight
NAC	0.1	0.5	2.0
Hydroxyethyl cellulose	0.4	---	0.4
Absolute ethanol	15.0	15.0	15.0
Propane-1,2-diol	---	---	30.6
Butane-1,3-diol	33.4	33.4	---
Sodium benzoate	0.2	0.2	0.2
Perfume	0.5	0.5	0.5
Sodium hydroxide	0.02	0.1	0.4
Water	50.38	50.3	50.9

**Example IX**

- 5 Prepare a water-in-oil emulsion by combining the following ingredients using conventional mixing techniques and adjusting the pH to about 6.5 with sodium hydroxide.

	Component	% by weight
Oil Phase		
	Cetearyl alcohol	5.0
	Silicon oil, 200 fluid	1.0
	Isopropyl myristate	2.0
	Sodium stearoyl-2-lactylate	2.0
	Propylparaben	0.1
Aqueous Phase		
	NAC	5.0
	Propylene glycol	5.0
	Sodium citrate	0.2
	Perfume	0.1
	Methylparaben	0.25
	EDTA	0.1
	Sodium hydroxide	1.0
	Water	78.25

Example X

Prepare an oil-in-water cream by mixing the following components and adjusting the pH to about 3.5 with sodium hydroxide. Prepare the cream by first separately (1) mixing the oil phase and heating to 65°C and (2) combining the aqueous phase and heating to 70°C; then adding the aqueous phase to the oil phase with suitable agitation; then cooling the mixture to room temperature. Apply moderate agitation while cooling.

	Component	% by weight
Oil Phase		
	Sorbitan monoleate	20.0
	Liquid paraffin	60.0
Aqueous Phase		
	NAC	5.0
	Butylene glycol	1.5
	Xanthan gum	1.0
	Phenoxyethanol	0.5
	Perfume	0.2
	Sodium hydroxide	0.8
	Water	11.0

**Example XI**

Prepare an oil-in-water cream by mixing the following components and adjusting the pH to 4.5. Prepare the cream as described for Example X.

	Component	% by weight
<b>Oil Phase</b>		
	Perfume	0.20
	Cetyl alcohol, NF	1.00
	Stearyl alcohol, NF	1.00
	Polyoxyethylene (50:50 - 12/20) cetyl/stear (50:50)	1.00
	Propylene glycol dicaprylate/dicaprate	3.00
	Glycerol monostearate	2.00
	Glyceryl monostearate-palmitate	2.00
<b>Water Phase</b>		
	N-acetyl-L-cysteine	5.25
	Distilled Water	77.19
	Glycerin	3.00
	Citric acid	0.50
	Benzyl alcohol	0.50
	Propylparaben	0.1
	Methylparaben, NF	0.25
	Zinc oxide, USP	0.26
	Butylene glycol	1.50
	Sodium hydroxide	1.12
	disodium EDTA	0.13

5       The cream exhibits enhanced shelf stability, particularly of the NAC, relative to a corresponding composition which contains a formaldehyde donor such as a preservative which forms or releases formaldehyde in the composition as part of the preservation or another process. Thus, the cream exhibits enhanced NAC efficacy, relative to the same corresponding composition.

10       While particular embodiments of this invention have been described, it will be obvious to those skilled in the art that various changes and modifications of this invention can be made without departing from the spirit and scope of the invention. It is intended to cover, in the appended claims, all such modifications that are within the scope of the invention.

## CLAIMS

18

1. A topical composition, characterized in that it comprises:
    - (a) an active comprising N-acetyl-L-cysteine or a derivative thereof; and
    - (b) a preservative selected from the group consisting of:
      - benzoic acid in an amount of from 0.002% to 2%;
      - benzyl alcohol in an amount of from 0.01% to 3%;
      - benzylparaben, butylparaben and/or dehydroacetic acid in an amount of from 0.0015% to 2%;
      - dichlorophen in an amount of from 0.004% to 4%;
      - ethylparaben and/or isobutylparaben in an amount of from 0.0015% to 2%;
      - methylchloroisothiazolinone and/or methylisothiazolinone in an amount of from 0.001% to 2%;
      - methylparaben in an amount of from 0.003% to 3%;
      - o-phenylphenol and/or phenol in an amount of from 0.0014% to 10%;
      - phenoxyethanol in an amount of from 0.01% to 10%;
      - propylparaben and/or sodium bisulfite in an amount of from 0.002% to 2%;
      - sorbic acid in an amount of from 0.0005% to 1%;
      - Tektamer 38® in an amount of from 0.0006% to 1%;
      - salts of any of the foregoing compounds; and
      - mixtures of any of the foregoing;

said preservative preferably being selected from the group consisting of benzoic acid; benzyl alcohol; methylchloroisothiazolinone; methylisothiazolinone; methylparaben; phenoxyethanol; propylparaben; salts of any of the foregoing compounds; and mixtures of any of the foregoing;

more preferably benzyl alcohol, propylparaben, methylparaben, phenoxyethanol, and mixtures thereof; and

  - (c) a cosmetically and/or pharmaceutically acceptable carrier;
- the composition further characterized by being substantially free of formaldehyde donors and preferably also substantially free of panthenol and carraghenate;
- the composition further characterized by preferably having a pH of less than 7.
2. A topical composition, characterized in that it comprises:
  - (a) an active comprising N-acetyl-L-cysteine or a derivative thereof;
  - (b) a preservative consisting essentially of one or more compounds selected from benzoic acid; benzyl alcohol;

methylchloroisothiazolinone; methylisothiazolinone; methylparaben; phenoxyethanol; propylparaben; salts of any of the foregoing compounds; and mixtures of any of the foregoing;

preferably benzyl alcohol, propylparaben, methylparaben, phenoxyethanol, and mixtures thereof; and

(c) a cosmetically and/or pharmaceutically acceptable carrier;

the composition further characterized by being substantially free of formaldehyde donors and preferably also substantially free of panthenol and carraghenate;

the composition further characterized by preferably having a pH of less than 7.

3. A topical composition, characterized in that it comprises:

- (a) an active comprising N-acetyl-L-cysteine or a derivative thereof;
- (b) a preservative comprising a mixture of (i) methyl paraben; (ii) propyl paraben; and (iii) benzyl alcohol and/or phenoxyethanol; and
- (c) a cosmetically and/or pharmaceutically acceptable carrier;

the composition further characterized by being substantially free of formaldehyde donors and preferably also substantially free of panthenol and carraghenate;

the composition further characterized by preferably having a pH of less than 7.

4. The composition of Claim 1, 2 or 3, wherein said preservative comprises benzyl alcohol, methyl paraben and propyl paraben.

5. The composition of any of Claim 4 wherein said preservative consists essentially of benzyl alcohol, propylparaben and methylparaben.

6. The composition of Claim 1, 2 or 3 wherein said preservative comprises phenoxyethanol, methyl paraben and propyl paraben.

7. The composition of Claim 6 wherein said preservative consists essentially of phenoxyethanol, propylparaben and methylparaben.

8. The composition of any of the preceding Claims wherein the composition comprises from 0.005% to 25% N-acetyl-L-cysteine or a derivative thereof.
9. The composition of any of the preceding Claims further comprising a preservative enhancer, preferably ethylenediaminetetraacetic acid.
10. The composition of any of the preceding Claims further comprising an agent selected from the group consisting of emollients, skin penetration agents, zinc, and zinc salts.

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